

Welding Certificate

DVS ZERT-EN1090-2-SZ-2023.0595.002

in accordance with EN 1090-1, table B.1, its hereby declared:

The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

Grünbeck AG

Josef-Grünbeck-Straße 1 89420 Höchstädt an der Donau GERMANY

Technical specification

EN 1090-2:2018

Execution class(es)

EXC2 according to EN 1090-2

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

135 - Metal active gas welding

141 - TIG gas tungsten arc welding

Material Group

1.1

according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

8.1

according to CEN ISO/TR 15608 and EN 1090-2, table 4

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Jürgen Reiser, IWS

born on: 07.01.1970

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Peter Böck, IWS

born on: 15.12.1989

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

19.09.2024

Period of validity

12.09.2026

Remarks

see reverse

Place and date of issue

Düsseldorf, 19.09.2024

Klausewitz

Dipl.-Ing. Gurschke